





## **Company profile**

- Incorporation on 17<sup>th</sup> Feb-1942
- Handling Volume of polymer processed 4,00,000 MT
- 25 Nos. of advanced manufacturing plants, 3 plants are under constructions.
- Debt Free company having cash surplus of 533 Cr at end of Jun-22.
- Financial Details:-
- a) Market Capitalization 25,955 Cr
- b) Group Turnover-7,840 Cr
- c) Operating Profit-1,309 Cr
- d) Profit After Tax-811 Cr



# Sustainability



**10 Nos. Green Certified Products** 

17 Mwp Roof Top Solar Installation

10 Mwp Roof Top Solar in WIP FY 22-23

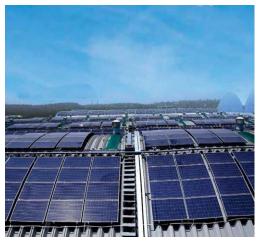
ISO 14001 Certifications

Low Carbon Emissions

Plantation Drive by units

33 Millions Re-Units in FY 21-22

**Disclosure of GHG Emission** 







## **Kanpur Plant**



Pipe division products : UPVC : agriculture, swr, casing, astm and colum pipe

Machine : 14 extruder for pipe making

Mixer : 5 for raw material mixing and compounding

Grinder and Pulverizer : 5 nos

Cnc machine : 6 nos for Threading in Column Pipe

Lathe machine : 6 nos for 4" to 8" threading in Casing Pipe

Rotional moulding : 2 machines for PVC tank manufacturing

Transformer: 2, -1500 kva and 1600 kva

Dg set : 2, - 1010 kva each

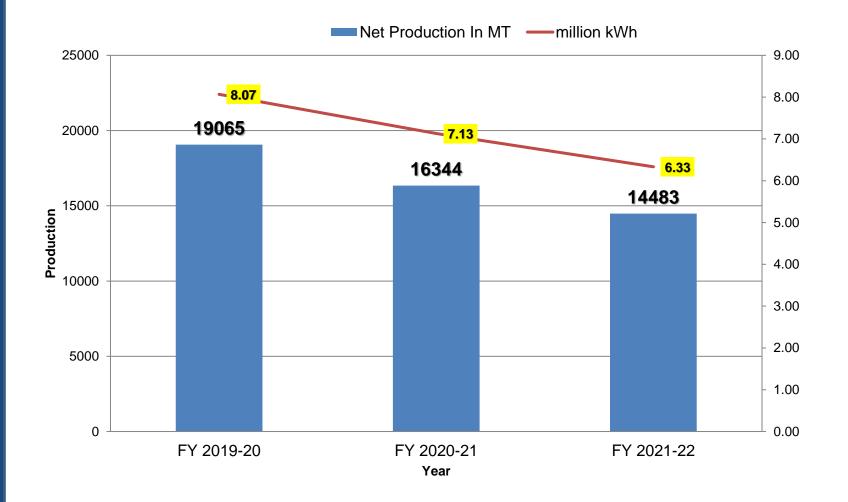
Compressor : 3, total 500 cfm

Chiller : 3, total installed capacity 309 TR

Cooling tower : 2, 400 tr each



#### **Production Vs Energy Consumption**

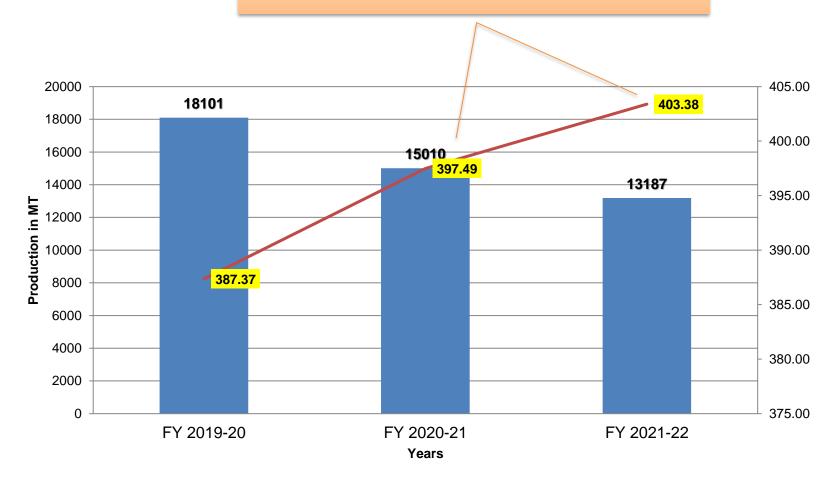


#### **Pipe Plant Production Vs Specific Energy Consumption**



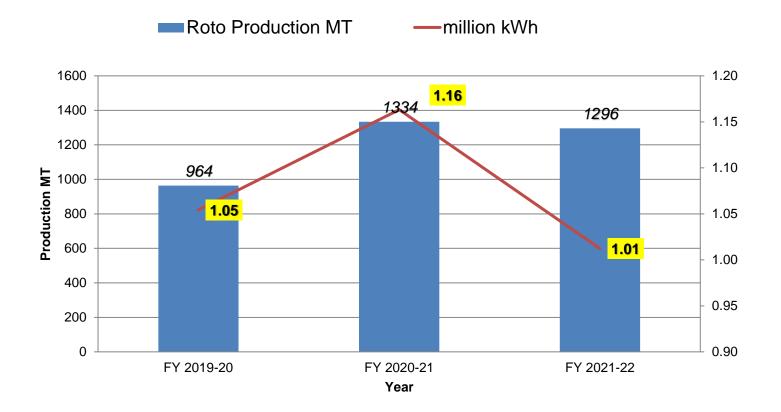
Pipe Production MT — kWh/Ton of production

Due to Corona Period Our Production affected and cause low SEC Unit/Kg





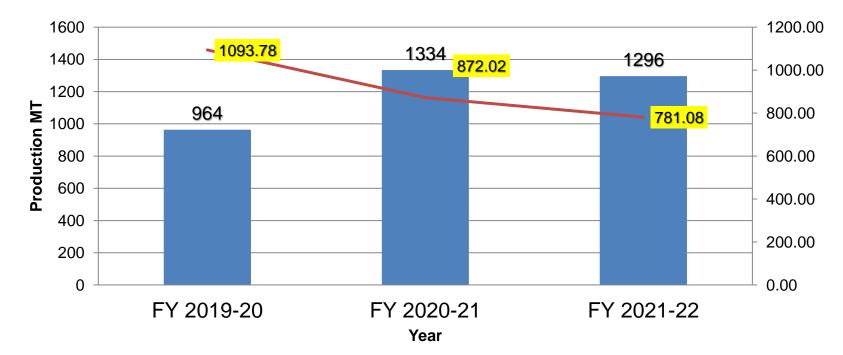
#### **Roto Plant Production Vs Energy Consumption**





## **Roto Plant Production Vs Elect SEC**

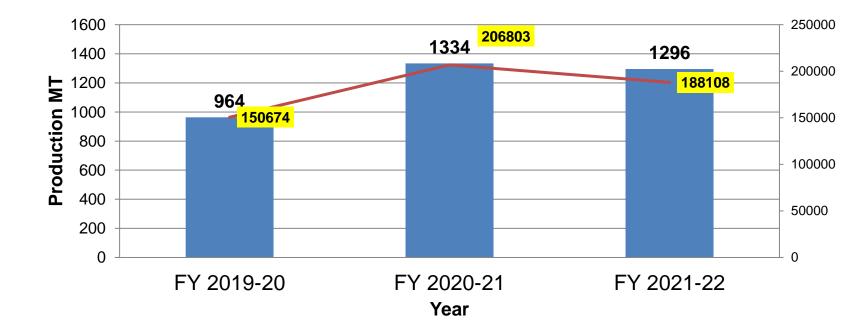






## **Roto Plant Production Vs Thermal En. Cons.**

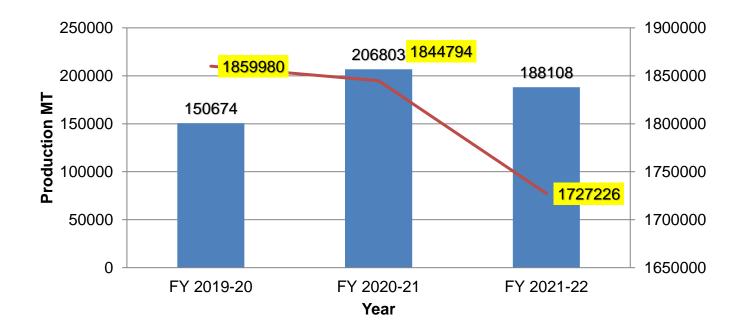






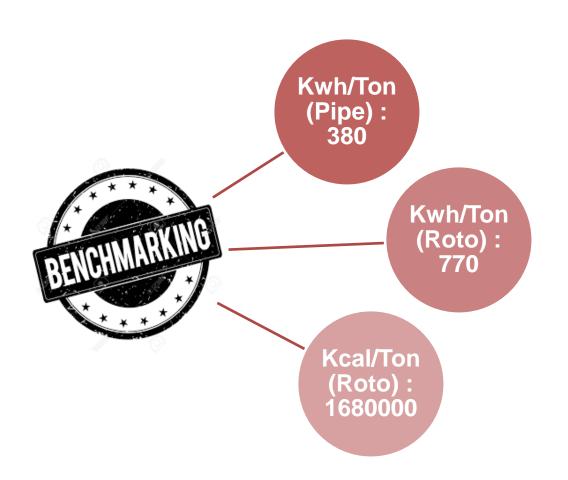
## **Roto Plant Production Vs Thermal SEC**

LPG GAS CON. KG —Kcal/Ton of production





## **Internal Bench Marking**

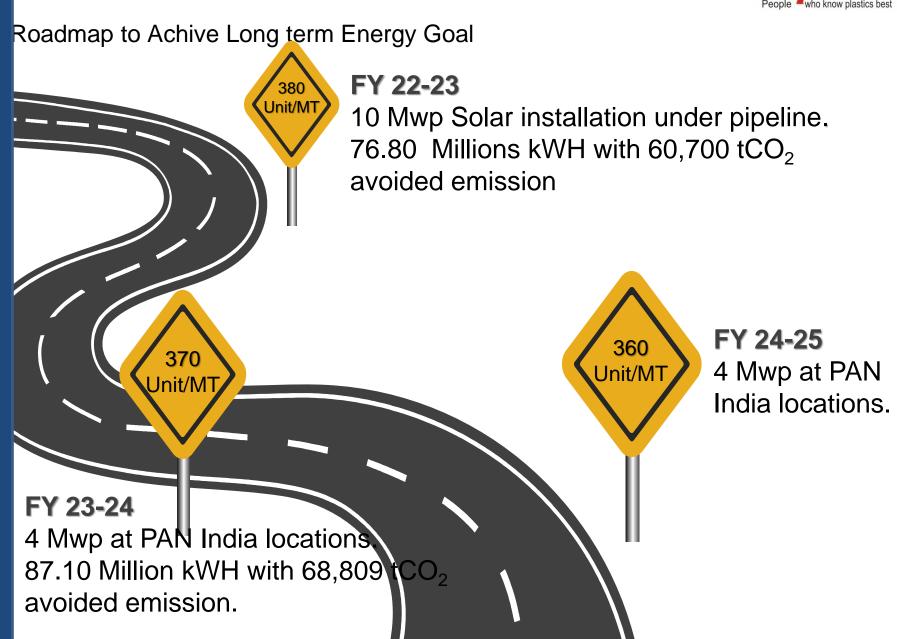




#### Long Term Energy Goals

long Term Goal for Pipe							
Year	kWh/1	on of production					
FY 2022-23		380					
FY 2023-24		370					
FY 2024-25		360					
	long Term G	oal for Roto					
Only Pipe	kWh/Ton of production	kcal/Ton of Production					
FY 2022-23	770.00	1720000					
FY 2023-24	760.00 1700000						
FY 2024-25	750.00	1680000					







### **Energy Saving Projects**

Year	No of Energy Saving Projects	Investments (INR Million)	Electrical Saving (Million KWH)	Thermal Saving Million Kcal/MTOE	Saving INR(Millio n)	Payback Period	Impact on SEC (Electrical,T hermal)
FY 2019-20	2	0.11	0.169		1.499	1 month	1%
FY 2020-21	1	1.042	0.450924		3.95	3 month	1.50%
FY 2021-22	2	34	0.073362	48.12	4.68	10 Months	5%



#### **Innovative Projects**

#### **Implemented**

Energy Saving Through Processes control/Temperature Control

Before		Af	Effects			
Technology Used	KWh for A Year	Technology Used	KWh for A Year	Annual Energy Consumption	Saving %	Saving In Million Rs
Centralized Chiller for all Machines	1261098	Dedicated chiller for Product Specific and for Summer Only	249600			
Cooling Tower for Ciller Condenser	264237.4006	Cooling Tower for Chiller Condensor	276820.134			
Net Energy Consumption	1525335.401		526420.134	998915.2666	65%	87.405 1

Thermal Energy Saving Through Processes optimization in rotational Moulding

Before	-	Af	Effects			
Technology Used	Specific LPG Gas Consumption	Technology Used	KWh for A Year	Annual Energy Consumption	Saving %	Saving In Million Rs
Only 4 Mould Can Load at a time on Web	0.13	Only 4 Mould Can Load at a time on Web	0.1			
Average Production In Year (MT)	1400	Cooling Tower for Chiller Condensor	1400			
Total Gas Consumption in a Year (MT)	182		140	42	23%	0.035

## **Pump Room Renovation**







- FY 2021 : Replaced Old Cooling Tower to 400x2 = 800 tr cooling Tower
- FY 2021 : Replaced old Monoblock Pump to Energy Efficient (mechanical Seal Pump
- FY 2021 : Replaced underground MS pipe to PPR Line Fitting to improve flow and avoid corrosion.

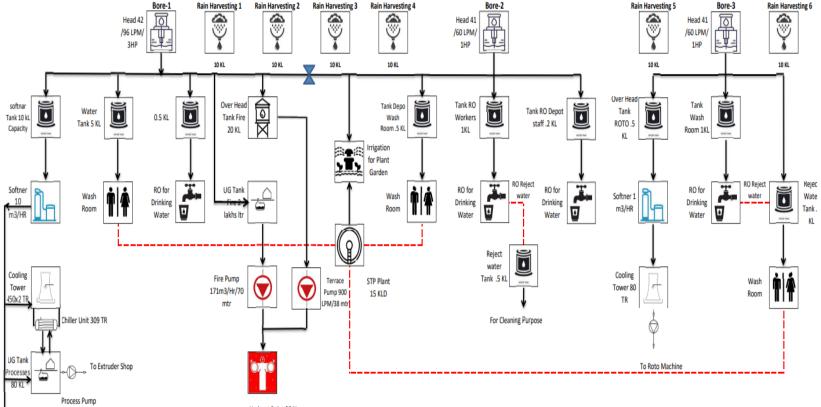
# Activity under Environmental Management System



- FY 2021 : Install STP of 15 KLD Capacity
- FY 2122 : Replace all Bore Flow meter to Digital Flow Meter (Cloud data based monitoring)
- FY 2122 : Insatall Piezometer for ground level Monitoring (Cloud based Monitoring)
- FY 2021 : Add 20 KL more Over Head Tank Capacity for Fire Hydrant System to use water flow as gravity in absence of Power.



## Water Management SLD



Hydrant Point 30 Nos



#### **Innovative Projects**

#### **Implemented**

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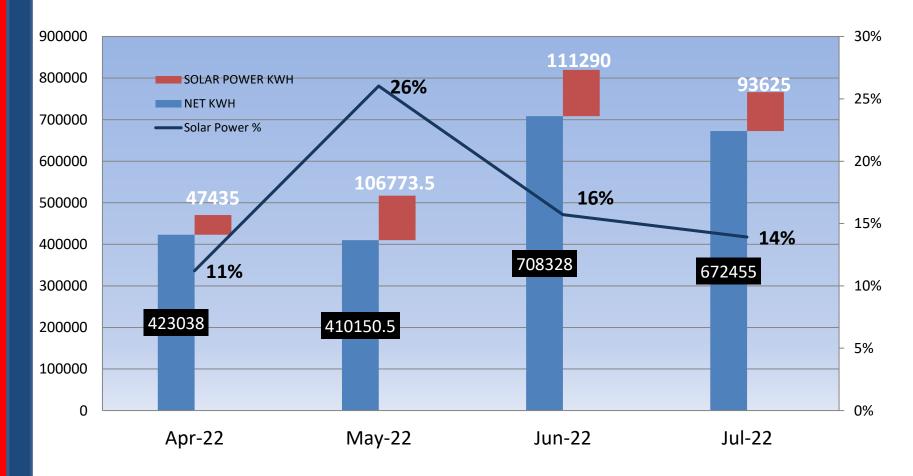
#### Solar Power Generation FY 2022-23

MONTH	ENERGY KWH	DG KWH	SOLAR POWER KWH	TOTAL KWH	Solar Power %	Solar Power % without DG
Cummulative	1738920	115928	359124	2213972		
Avearge	434730	28982	89781	553493	16%	21%
Apr-22	320340	55263	47435	423038	11%	15%
May-22	295480	7897	106774	410151	26%	36%
Jun-22	574480	22558	111290	708328	16%	19%
Jul-22	548620	30210	93625	672455	14%	17%

Insatalled	1MW (978 Kw DC/836 Kw
Capacity	AC)
Туре	<b>Onsite generation</b>
Investment	33.93 Million Rs



## **Solar Generation Vs Conventional Power**





## Utilization of Renewable Energy sources

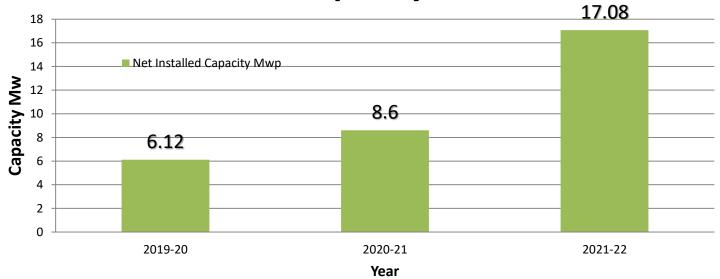
Yea r	Technolog y	Type of energy	Onsite/Offsite	Installed Capacity Mwp	Generation In Millions	energy in	% of overall electrical energy (Overall Green energy)
2019-20		Solar	Onsite	6.12	4.96	16.98	6.27%
2019-20		Wind				7.89	2.91%
2020-21		Solar	Onsite	2.48	4.22	16.64	6.60%
		Wind				8.67	3.44%
2021-22		Solar	Onsite	8.48	4.85	22.73	8.52%
		Wind				10.28	3.85%

Investment made for roof top solar-

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Up-to 2019-20- Rs.20.93 Crores
2020-21- Rs. Nil
2021-22- Rs. 14.82 Crores
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## Year Wise Capacity Installed





# **Energy Mix Consumption**

Particulars	Wind Units	Solar Capex	Solar Third Party	Hybrid Units	Total Of Green Energy	DG Units	Discom Unit
FY 2019-20	2.91%	1.83%	4.44%	-	9.18%	1.61%	89.21%
FY 2020-21	3.44%	1.67%	4.93%	-	10.04% 个	1.15% ↓	88.81% V
FY 2021-22	3.85%	1.82%	6.70%	-	12.37% 个	1.02% V	86.61 % ↓
FY 2022-23 (Budgeted)	4.84%	10.09%	9.18%	1.15%	25.26% 个	0.89% V	73.85% ↓
FY 2023-24 (Budgeted)	4.60%	9.15%	9.08%	4.44%	27.27% 个	0.84% V	71.89% ↓



## Waste Management System

S.No	Financial Year	Type of Waste	Quanity	Disposal Method
1	2019-20	Plastic waste (Woven Sack)	125	Caldta
2	2019-20	Wodden ( Packing Material)	1.13	Sold to Government
3	2019-20	Metal Scrap	15.05	Authorised
4	2019-20	Waste Oil	0.68	Vendor
	Net Qy	antity of Year 2019-20	141.86	
5	2020-21	Plastic waste (Woven Sack)	113.3	Caldta
6	2020-21	Wodden ( Packing Material)	0.71	Sold to Government
7	2020-21	Metal Scrap	13.14	Authorised
8	2020-21	Waste Oil	0.57	Vendor
	Net Qy	antity of Year 2020-21	127.72	
9	2021-22	Plastic waste (Woven Sack)	105.2	Caldta
10	2021-22	Wodden ( Packing Material)	5.98	Sold to Government
11	2021-22	Metal Scrap	12.09	Authorised
	2021-22	Waste Oil	0.23	Vendor
	Net Qy	antity of Year 2021-22	123.5	

## GHG Invetorisation and public disclosure



Company listed at stock exchange and GHG data available in BRSR along with Annual report.

## Scope of emission

Scope-1- emission from owned resources i.e. Diesel consumed in DG sets, petrol/diesel in vehicle, LPG combustion, refrigerant.

Scope-2- energy purchased from discom

Scope-3- T&D losses from discom, upstream fuel transport, employee commute, upstream transportation, downstream transportation.



## Emission Intensity - Kg Co2/Ton of Final Product



## Absolute Emission :





#### Target for Co2 emission reductions

## **Short Term Targets**

Company is planning to replace 25% of Grid energy with renewable source of energy by year (2024-2025) which was 12.37% in FY 21-22.

Energy cost reduction by 8-9 % in 3 years by increasing Green energy quantum.

Company is targeting to reduce emission intensity kg CO<sub>2</sub>/MT of production by 2% to 3% every year up-to year 2024-2025.

FY 22-23 : 10 Mw Solar installation under pipeline.

FY 23-24 : 4 Mw at PAN India locations.

FY 24-25 : 4 Mw at PAN India locations.

FY 22-23 76.80 Millions kWH with 60,700 tCO $_2$  avoided emission.

FY 23-24 is 87.10 Million kWH with 68,809 tCO<sub>2</sub> avoided emission.

Exploring renewable hybrid power at Erode Plant, discussion going on.

All our major Energy consuming plants to be energy certified ISO 50001-2018 by year 2023-24.

Six plant ISO-50001 certification work going and stage-I audit by external agency is planned in Aug-22.

Hybrid Power to be supplied at GIDC/Muvala Plant from Sep-22 onwards.

Group Captive Power to be supplied at Noida/ Kanpur Unit from Nov-22 onwards.

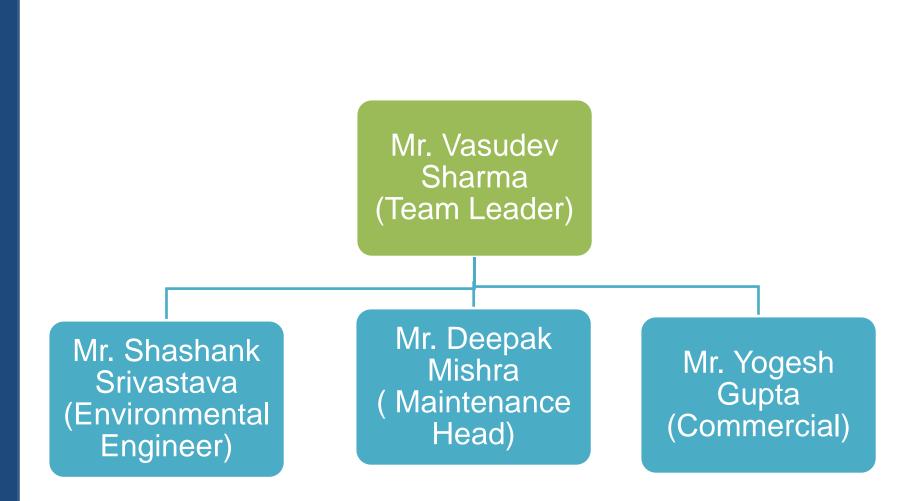


#### Long Term Target

- Reducing energy purchase cost of the organization by efficient tariff utilization 2-3% yoy basis.
- Fuel substitution from LPG to PNG/LNG for boiler operation in Kharagpur/Urse.
- Supreme Low Carbon Strategy to reduce the CO<sub>2</sub>% throughout its manufacturing process by introducing new technology and high energy efficient equipment.
- Kanpur unit installed 0.978 Mwp Roof Top Solar Plant from which we will avoid emission 1,081 T Co2. We have also signed 2 Mwp Solar Power PPA with developer Fourth Partner which will also increase our green energy ratio and reduce carbon emission.
- Kanpur Plant also Replacing LPG to PNG Gas Having following advantage
- PNG being a cleaner fuel with low carbon gas will reduce our GHG Emission(carbon foot print reduced) - 188 t LPG consumption in year (21-22) there is saving of 206 Tco2 annually (562 Toc2 will 356 Tco2 (PNG)
- Fuel transport Carbon foot print of Gas transportation will reduced
  - 5000 km/ 4 litre/km =1250 litre\*2.69/1000= 3.63 Tco2 annually.

## Energy & Environment Team





12 August 2022



# THANK YOU